



IBIS 741 RIM DECAL APPLICATION GUIDE

Step 1 – Surface Prep

Rims must be clean and dry before applying decals. For the best result, remove wheels from bike, and remove tires before starting. Clean rims with mild soap and water, let dry, then wipe down with isopropyl alcohol and a lint free cloth. Let dry.

Step 2 – Spacer Decals

The red spacer decals are designed to create even spaces between the permanent decals. However, small variations in application both side-to-side and up-and-down can cause big differences in the spacing by the time you get to the end. If you want to give yourself a little room for error cut 1 or 2mm off the end of each spacer decal.

Apply the first spacer decal with the arrow aligned to the valve hole. The outer edge of the decal should be aligned with the outer edge of the rim.

Even though the spacer decals use a removable adhesive it is not necessary to burnish them down fully. This will aid in removal.



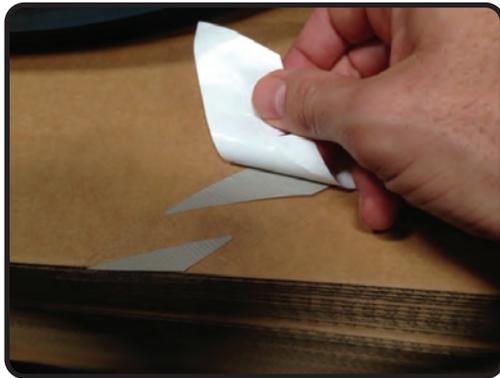
Step 3 - The First Decal

Remove the backing paper from the first rim decal. Pull the backing paper off slowly at roughly a 90° angle. This will help prevent the rim decal from lifting off the backing film.

Working counter-clockwise align rim decal to the edge of the spacer decal. Align the decals edge to edge, not the backing film.

The bottom edge of the decal should be aligned with the outer edge of the rim. The flat at the bottom of "b" and the "s" in "ibis" are the best indicators. Try setting only the outermost edge before laying the decal down completely. This will make it easier to reposition if it's not quite right.

Burnish the decal onto the rim progressively, starting from the outside edge of the rim and working inward. Work out any bubbles or wrinkles as you go. Leave the backing film on for now.





Step 4 – Repeat

Continue by repeating this process with the 2nd spacer and rim decals. Remove and replace the 2nd spacer decal at the opposite end of the 2nd rim decal to correctly place the third decal.

Step 5 – The 3rd Decal

The space between the first spacer decal and the last one applied may be less than the width of the rim decal. Don't worry. If you center the 3rd rim decal between the two spacer decals (even if the ends overlap a little) it will look okay at the end.



Step 6 – Remove Spacer Decals and Backing Film

Remove the spacer decals

Remove the backing film from the rim decals by slowly peeling the film back at an acute angle. Sharp corners on the decal will be prone to lifting up. If that happens, stop immediately and burnish the corner down until it releases from the backing film.

Step 7 - Repeat

Repeat this process from the beginning on the opposite side of the rim.